

SECTION 1: Product and company identification

Product name : Orange Away Gel
 Use of the substance/mixture : Solvent
 Product code : 0388
 Company : Total Solutions
 P.O. Box 240014
 Milwaukee, WI 53224 - USA
 T (414) 354-6417
 Emergency number : Chemtec: (800) 424-9300

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

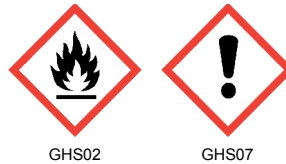
GHS-US classification

Flam. Liq. 3 H226
 Skin Irrit. 2 H315
 Skin Sens. 1 H317

2.2. Label elements

GHS-US labeling

Hazard pictograms (GHS-US) :



Signal word (GHS-US) :

Warning

Hazard statements (GHS-US) :

Flammable liquid and vapor
 Causes skin irritation
 May cause an allergic skin reaction

Precautionary statements (GHS-US) :

Keep away from heat, open flames, sparks. - No smoking
 Keep container tightly closed
 Ground/Bond container and receiving equipment
 Use explosion-proof electrical, lighting equipment
 Use only non-sparking tools
 Take precautionary measures against static discharge
 Avoid breathing spray
 Wash thoroughly after handling
 Contaminated work clothing must not be allowed out of the workplace
 Wear eye protection, protective clothing, protective gloves
 If on skin: Wash with plenty of soap and water.
 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower
 Specific treatment (see First aid measures on this label)
 If skin irritation occurs: Get medical advice/attention
 If skin irritation or rash occurs: Get medical advice/attention
 Take off contaminated clothing and wash it before reuse
 Wash contaminated clothing before reuse
 In case of fire: Use carbon dioxide (CO₂), dry extinguishing powder, foam to extinguish
 Store in a well-ventilated place. Keep cool
 Dispose of contents/container to comply with local/regional/national/international regulations.

2.3. Other hazards

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

Full text of H-phrases: see section 16

3.2. Mixtures

Name	Product identifier	%	GHS-US classification
(+)-limonene	(CAS.No.) 5989-27-5	65-80	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Skin Sens. 1, H317 Asp. Tox. 1, H304

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TOTAL
SOLUTIONS™

Name	Product identifier	%	GHS-US classification
hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, < 2% aromatics	(CAS-No.) 64742-47-8	20-30	Flam. Liq. 4, H227 Asp. Tox. 1, H304

A specific chemical identity and/or percentage of composition has been withheld as a trade secret. Any concentration shown as a range is to protect confidentiality or is due to batch variation.

SECTION 4: First aid measures

4.1. Description of first aid measures

- First-aid measures general : If you feel unwell, seek medical advice (show the label where possible).
- First-aid measures after inhalation : If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.
- First-aid measures after skin contact : Wash with plenty of soap and water. Take off immediately all contaminated clothing and wash it before reuse. If skin irritation or rash occurs: Get medical advice/attention.
- First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
- First-aid measures after ingestion : Do NOT induce vomiting. Immediately call a poison center or doctor/physician. Rinse mouth with water.

4.2. Most important symptoms and effects, both acute and delayed

- Symptoms/effects : Causes skin irritation. May cause an allergic skin reaction.
- Symptoms/effects after inhalation : May cause respiratory irritation.
- Symptoms/effects after skin contact : Causes skin irritation. May cause an allergic skin reaction. Repeated exposure may cause skin dryness or cracking.
- Symptoms/effects after eye contact : Direct contact with the eyes is likely to be irritating.
- Symptoms/effects after ingestion : Gastrointestinal complaints. Nausea. Diarrhoea.
- Chronic symptoms : Cracking of the skin. Dry skin.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

- Suitable extinguishing media : Foam. Carbon dioxide. Dry chemical powder.

5.2. Special hazards arising from the substance or mixture

- Fire hazard : Flammable liquid and vapor.
- Explosion hazard : Pressurized container: may burst if heated.
- Reactivity : Upon combustion: CO and CO₂ are formed.

5.3. Advice for firefighters

- Firefighting instructions : Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers. Take account of environmentally hazardous firefighting water.
- Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

- General measures : No flames, no sparks. Eliminate all sources of ignition.

6.1.1. For non-emergency personnel

- Protective equipment : Protective goggles. Gloves. Protective clothing.
- Emergency procedures : Evacuate unnecessary personnel. Avoid contact with skin, eyes and clothing. Ventilate spillage area.

6.1.2. For emergency responders

- Protective equipment : Equip cleanup crew with proper protection.
- Emergency procedures : Stop leak if safe to do so. Stop release. Ventilate area.

6.2. Environmental precautions

Avoid release to the environment. Prevent entry to sewers and public waters.

6.3. Methods and material for containment and cleaning up

- For containment : Contain released substance, pump into suitable containers.
- Methods for cleaning up : This material and its container must be disposed of in a safe way, and as per local legislation.

6.4. Reference to other sections

No additional information available

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Comply with the legal requirements. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Do not eat, drink or smoke when using this product. Do not get in eyes, on skin, or on clothing.

Hygiene measures : Wash thoroughly after handling. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Comply with applicable regulations. Proper grounding procedures to avoid static electricity should be followed.

Storage conditions : Keep only in the original container in a cool, well ventilated place away from : Heat sources. Keep container tightly closed.

Incompatible products : Oxidizing agent.

Incompatible materials : Sources of ignition.

Heat-ignition : KEEP SUBSTANCE AWAY FROM: ignition sources. heat sources.

Information on mixed storage : KEEP SUBSTANCE AWAY FROM: oxidizing agents.

Storage area : Meet the legal requirements. Store in a cool area. Store in a well-ventilated place.

Special rules on packaging : Keep only in original container.

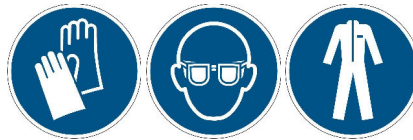
SECTION 8: Exposure controls/personal protection

8.1. Control parameters

(+)-limonene (5989-27-5)
Not applicable
hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, < 2% aromatics (64742-47-8)
Not applicable

8.2. Exposure controls

Personal protective equipment : Gloves. Safety glasses. Protective clothing. Use appropriate personal protective equipment when risk assessment indicates this is necessary.



SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid

Appearance : Clear, colorless liquid. Thick liquid.

Odor : Citrus scent

Odor threshold : No data available

pH : No data available

Melting point : No data available

Freezing point : No data available

Boiling point : No data available

Flash point : 122 °F Closed Cup

Relative evaporation rate (butyl acetate=1) : No data available

Flammability (solid, gas) : No data available

Explosion limits : No data available

Explosive properties : No data available

Oxidizing properties : No data available

Vapor pressure : No data available

Relative density : No data available

Relative vapor density at 20 °C : No data available

Specific gravity / density : 0.84 g/ml

Solubility : Emulsifies in water.

Log Pow : No data available

Log Kow : No data available

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Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity	: No data available
Viscosity, kinematic	: >= 1500 cSt
Viscosity, dynamic	: No data available
VOC content	: > 90 %

SECTION 10: Stability and reactivity

10.1. Reactivity

Upon combustion: CO and CO₂ are formed.

10.2. Chemical stability

No additional information available

10.3. Possibility of hazardous reactions

Refer to section 10.1 on Reactivity.

10.4. Conditions to avoid

No additional information available

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

(+)-limonene (5989-27-5)	
LD50 oral rat	4400 mg/kg body weight (Rat; OECD 423: Acute Oral Toxicity – Acute Toxic Class Method; Literature study; > 2000 mg/kg bodyweight; Rat; Read-across)
LD50 dermal rabbit	> 5000 mg/kg body weight (Rabbit; Weight of evidence; Equivalent or similar to OECD 402)
ATE CLP (oral)	4400.000 mg/kg body weight

hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, < 2% aromatics (64742-47-8)	
LD50 dermal rabbit	> 5000 mg/kg body weight (Rabbit; Literature)

Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitization	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified

(+)-limonene (5989-27-5)	
IARC group	3 - Not classifiable

Reproductive toxicity	: Not classified
Specific target organ toxicity – single exposure	: Not classified
Specific target organ toxicity – repeated exposure	: Not classified
Aspiration hazard	: Not classified
Symptoms/effects after inhalation	: May cause respiratory irritation.
Symptoms/effects after skin contact	: Causes skin irritation. May cause an allergic skin reaction. Repeated exposure may cause skin dryness or cracking.
Symptoms/effects after eye contact	: Direct contact with the eyes is likely to be irritating.
Symptoms/effects after ingestion	: Gastrointestinal complaints. Nausea. Diarrhoea.
Chronic symptoms	: Cracking of the skin. Dry skin.
Likely routes of exposure	: Skin and eye contact

SECTION 12: Ecological information

12.1. Toxicity

(+)-limonene (5989-27-5)	
LC50 fish 1	720 µg/l (LC50; OECD 203: Fish, Acute Toxicity Test; 96 h; Pimephales promelas; Flow-through system; Fresh water; Experimental value)

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(+)-limonene (5989-27-5)	
EC50 Daphnia 1	0.36 mg/l (EC50; OECD 202: Daphnia sp. Acute Immobilisation Test; 48 h; Daphnia magna; Static system; Fresh water; Experimental value)
Threshold limit algae 1	150 mg/l (EC50; OECD 201: Alga, Growth Inhibition Test; 72 h; Desmodesmus subspicatus; Static system; Fresh water; Read-across)

hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, < 2% aromatics (64742-47-8)	
LC50 fish 1	<= mg/l >0.1 - <=1,NOEC
EC50 Daphnia 1	<= mg/l >1 - <=10,NOEC
LC50 fish 2	> 100 mg/l (LC50)
EC50 Daphnia 2	> 100 mg/l (EC50)
Threshold limit algae 1	> 100 mg/l (EC50)

12.2. Persistence and degradability

(+)-limonene (5989-27-5)	
Persistence and degradability	Readily biodegradable in water. Forming sediments in water. Adsorbs into the soil.
ThOD	3.29 g O ₂ /g substance

hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, < 2% aromatics (64742-47-8)	
Persistence and degradability	Readily biodegradable in water. Adsorbs into the soil.

12.3. Bioaccumulative potential

(+)-limonene (5989-27-5)	
BCF fish 1	864.8 - 1022 (BCF; Pisces)
Log Pow	4.38 (Experimental value; OECD 117: Partition Coefficient (n-octanol/water), HPLC method; 37 °C)
Bioaccumulative potential	Potential for bioaccumulation (4 ≥ Log Kow ≤ 5).

hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, < 2% aromatics (64742-47-8)	
Log Pow	6 - 8.2
Bioaccumulative potential	High potential for bioaccumulation (Log Kow > 5).

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations.

SECTION 14: Transport information

Department of Transportation (DOT)

Transport document description : UN1993 Flammable liquids, n.o.s. (Terpene Hydrocarbons), 3, III
 UN-No.(DOT) : UN1993
 Proper Shipping Name (DOT) : Flammable liquids, n.o.s.
 Class (DOT) : 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120
 Hazard labels (DOT) : 3 - Flammable liquid



Packing group (DOT) : III - Minor Danger
 DOT Packaging Non Bulk (49 CFR 173.xxx) : 203
 DOT Packaging Bulk (49 CFR 173.xxx) : 242
 DOT Symbols : G - Identifies PSN requiring a technical name
 DOT Special Provisions (49 CFR 172.102) : B1,B52,IB3,T4,TP1,TP29
 DOT Packaging Exceptions (49 CFR 173.xxx) : 150
 DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 60 L
 DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 220 L

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DOT Vessel Stowage Location : A

Additional information

Emergency Response Guide (ERG) Number : 128

Other information : When transported by ground in non-bulk containers, this product utilizes the exception found under 49 CFR 173.150.

ADR

No additional information available

Transport by sea

No additional information available

Air transport

No additional information available

SECTION 15: Regulatory information

All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory.

This product or mixture does not contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

California Proposition 65 - This product contains, or may contain, trace quantities of a substance(s) known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

Training advice : Normal use of this product shall imply use in accordance with the instructions on the packaging.

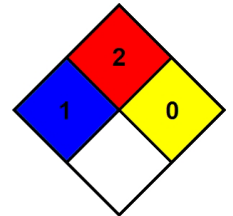
Full text of H-phrases:

H226	Flammable liquid and vapor
H227	Combustible liquid
H304	May be fatal if swallowed and enters airways
H315	Causes skin irritation
H317	May cause an allergic skin reaction

NFPA health hazard : 1 - Materials that, under emergency conditions, can cause significant irritation.

NFPA fire hazard : 2 - Materials that must be moderately heated or exposed to relatively high ambient temperatures before ignition can occur.

NFPA reactivity : 0 - Material that in themselves are normally stable, even under fire conditions.



Prepared by: Technical Department

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